

eResponsibility Policy & Practices



Bundy Baking Solutions is committed to minimizing our impact on the environment through responsible operations practices. We strive to reduce energy consumption, decrease or negate the impact of our waste streams, and use innovative design, distribution, reclaim and recycling practices to provide products and services that are environmentally sensible.

Purposeful Design at American Pan UK

Our new pan refurbishing operation in Irlam was designed and built with both the health and safety of employees and the environment front of mind:

- **Plant Abatement System:**
Captures and scrubs gases produced to prevent them from entering into the environment (*1st coating plant in the UK*)
- **Enhanced Variable Speed Compressors:** Require minimum energy as compared to standard compressors
- **Energy Efficient Lighting:**
Equipped with the latest sensors and day/night settings
- **Pan Coating Process:**
Uses state-of-the-art ventilation and reclaim systems to provide a healthy work place and eliminate waste
- **Water-based Coatings:**
Safe for employees, customers, and the environment
- **On-site Water Treatment System:**
Reduces plant waste and allows for reclaim of chemicals
- **Strategic Operation Location:**
Provides efficient distribution of goods and reduces carbon footprint
- **Materials & Waste Recycling:**
Recycling of paper, cardboard, metal, wood, plastics, and more advances our goal of zero landfill waste

We Pledge to:

Reduce energy consumption

- Energy efficient lighting, manufacturing equipment, and smart practices

Decrease or negate waste streams

- Reclaim systems, abatement systems, product formulations, and recycling programs

Use innovative design and manufacturing processes

- Products that are designed, manufactured and distributed in a responsible manner
- Products that provide our customers with sustainable advantages (*ePAN® baking pans*)

Employ efficient distribution systems

- Purposeful location selection and transportation fleet management

Enact reclaim and recycling practices

- Provide recycling policies to production and office facilities
- Adopt manufacturing processes that maximize the reclaiming and reuse of waste